

FAN APPARATUS FOR CHAMBER OF HANDLER**BACKGROUND OF THE INVENTION**5 Field of the Invention

The present invention relates to a fan apparatus for a chamber of a handler, and more particularly, to a fan apparatus for a chamber of a handler which can absorb deformation of a fan or shaft according to a 10 change in temperature of the fan apparatus adapted to the chamber of the handler.

Description of the Related Art

A handler is used for testing electrical 15 properties of a semiconductor part. The handler is constructed in such a manner that an elevator/tray transfer, a X-Y robot, an exchanger, and a chamber are installed on a base frame. The tray on which semiconductor parts are loaded are moved to the 20 elevator/tray transfer, and then the semiconductor parts loaded on the tray are moved to an aligner by the X-Y robot. The semiconductor parts moved to the aligner are displaced to a test tray by the exchanger and thereafter are moved to the chamber to be tested.

25 The chamber includes a preheater, a test site and a defroster. The preheater preheats the semiconductor parts loaded on the test tray, and the test site tests

the electric properties of the semiconductor parts loaded on the test tray which have passed through the preheater in a high temperature and low temperature state. When the testing of the semiconductor parts is 5 finished at the test site, the tested test tray is moved to the defroster and then is discharged after the defroster makes the temperature of the semiconductor parts an ambient temperature.

To test the electric properties of the 10 semiconductor parts at the chamber, as described above, a fan apparatus is provided inside the chamber in order to control the internal temperature of the chamber. The construction of the fan apparatus will now be described with reference to Fig. 1.

15 Fig. 1 is a perspective view of a fan apparatus adapted to a chamber of a handler according to the conventional art. As illustrated therein, the fan apparatus includes a rotary motor 1, a coupling 2, a shaft 3, a case 4 and a plurality of bearing housings 5.

20 The rotary motor 1 is installed outside the chamber (not shown), and the shaft 3 is connected to a rotary central axis 1a of the rotary motor 1 installed inside the chamber by using the coupling 2. The shaft 3 is installed inside the case 4, and grease is filled 25 inside the case 4 in a state that the bearing housing 5 is installed at both ends of the case 4. In addition, a sensor dog 6a and a sensor brake 6b are installed at the

shaft 3 installed inside the case 4 and are used for stopping the shaft 3.

The case 4 filled with the grease is installed inside the chamber, so it is directly affected by a 5 change in the temperature of the chamber. Therefore, the semiconductor parts are tested at a high temperature/low temperature inside the chamber, the temperature of the case 4 is changed to a large extent.

In this way, when the temperature of the case 4 is 10 changed to a large extent, the length of the shaft 3 installed inside the case 4 is changed to thus generate a thermal stress in the axial direction of the fan apparatus. Resultantly, the bearing housing is broken and thus the function of the fan apparatus is disabled.

15

SUMMARY OF THE INVENTION

It is, therefore, an object of the present invention to provide a fan apparatus which can absorb 20 deformation of the length in an axial direction of the fan apparatus according to the change in temperature of the fan apparatus mounted inside the chamber that frequently changes a high temperature or low temperature state in order to test semiconductor parts in the 25 handler.

It is another object of the present invention to provide an effect of preventing the breakage of the

bearing housing due to the thermal stress generated in the axial direction of the fan apparatus according to the change in temperature of the fan apparatus mounted inside the chamber that frequently changes a high 5 temperature or low temperature state in order to test semiconductor parts in the handler.

To achieve the above objects, in a fan apparatus installed to a chamber of a handler and a plurality of bearing housing installed to both ends of a case in 10 which a shaft connected to a rotation central shaft of a rotation motor is installed therein, a fan apparatus comprises: a first housing having a first guide recess formed; a second housing contained in the first housing and slidable therein; a bearing being installed inside 15 the second housing and supporting the shaft; a plurality of labyrinthins being installed at both sides of the bearing and supporting the bearing; and a push cover covering the second housing inserted into the first housing.

20

BRIEF DESCRIPTION OF THE DRAWINGS

The above objects, features and advantages of the present invention will become more apparent from the 25 following detailed description when taken in conjunction with the accompanying drawings, in which:

Fig. 1 is a perspective view of a fan apparatus

adapted to a chamber of a handler according to the conventional art;

Fig. 2 is a perspective view of a fan apparatus adapted to a chamber of a handler according to the
5 present invention;

Fig. 3 is an exploded perspective view of a bearing housing as shown in Fig 2;

Fig. 4 is an assembly view of the bearing housing as shown in Fig. 3; and

10 Fig. 5 is a vertical cross-sectional view of the bearing housing as shown in Fig. 4.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

15 A preferred embodiment of the present invention will now be described with reference to the accompanying drawings.

Fig. 2 is a perspective view of a fan apparatus adapted to a chamber of a handler according to the
20 present invention; and Fig. 3 is an exploded perspective view of a bearing housing as shown in Fig. As illustrated therein, the fan apparatus includes: a plurality of bearing housings 60 each installed at both ends of a case 40 inside which a shaft 30 connected to a
25 rotary central axis 11 of a rotary motor 10 by a coupling 20 is installed. One of the plurality of bearing housings 60 is provided with a second housing

having the bearing housing supporting the shaft 30 and a first housing 62 supporting the outer side of the second housing 61. In a case that the length of the shaft is varied according to a change in temperature of the shaft 5 30, the second housing 61 is moved along the inner side of the first housing 62.

The construction and operation of the present invention will now be described in more detail.

10 The fan apparatus of the present invention includes a rotary motor 1, a coupling 2, a shaft 3, a case 4 and a plurality of bearing housings 5. At one end of the bearing housing 60, a sensor dog 51 and a sensor brake 52 are installed. The shaft 30 is connected to the rotary central axis 11 of the rotary motor 10 by the 15 coupling 20. The shaft 30 connected to the rotary central axis 11 by the coupling 20 is installed inside the case 40, and a fan (not shown) is installed on the outer circumferential surface of the shaft 30.

When the shaft 30 is installed inside the case 40 20 and the plurality of bearing housings 60 are installed at both ends of the case 40, the bearing housing 60 is filled with grease through a grease inlet 62b and is sealed with a plug 67. In this state, the fan apparatus is operated in the state of being installed inside the 25 chamber (not shown). The temperature of the fan apparatus operated inside the chamber is changed to a large extent and thusly the length of the shaft 30

installed inside the case 40 or the length of the fan installed at the shaft 30 is changed.

When the length of the shaft 30 or fan is changed, a thermal stress is generated in the axial direction of 5 the fan apparatus. By this thermal stress, one of the bearing housings 60 installed at both ends of the case 40 is slightly pushed. When one of the bearing housings 60 installed at both ends of the case 40 is pushed out, the function of the fan apparatus is stopped. To prevent 10 this, in the present invention, one of the plurality of bearing housings 60 installed at both ends of the case 40 is installed in a dual structure of the second housing 61 and the first housing 62.

The bearing housing 60 having the dual structure 15 of the second housing 61 and the first housing 62 will now be described with reference to Fig. 3. As illustrated in Fig. 3, one of the plurality of bearing housings 60 installed at both ends of the case 40 is configured to have the dual structure of the second 20 housing 61 and the first housing 62. The bearing housing 60 supporting the shaft 30 is installed at the second housing 61, and the second housing having the bearing housing 60 is installed to support the first housing 62. In a case that the length of the shaft 30 is varied 25 according to a change in temperature of the shaft 30, the second housing 61 is configured to be moved along the inner side of the first housing 62.

To configure the second housing 61 such that it is moved along the inner side of the first housing 62 according to a change in the length of the shaft 30, the bearing housing 60 mainly includes a second housing 61, 5 a first housing 62, a plurality of keys 63, a bearing 64, a plurality of labyrinth 65 and a push cover 66. The bearing 64 supports the shaft 30 installed inside the case 40 and the labyrinth 65 is installed at both ends of the bearing 64 to support the bearing 64.

10 The bearing 64 is inserted into the second housing 61, and a plurality of second guide recesses 61a are formed on the outer circumferential surface of the second housing 61. The second housing at which the plurality of second guide recesses 61a are formed is 15 inserted into the first housing 62.

~~On the inner circumferential surface of the first housing 62, a plurality of first guide recesses 62a are formed in the direction opposite to each other. As illustrated in Figs. 4 and 5, when the second housing 61 is inserted into the first housing 62, the plurality of second guide recesses 61a formed on the outer circumferential surface of the second housing 61 are installed facing with the plurality of first guide recesses 62a each other.~~

25 Before the second housing 61 is inserted into the first housing 62, a plurality of keys 63 are fixed to the plurality of second guide recesses 61a. After the

key 63 is installed at the second guide recess 61a, the key 63 is slidably inserted into the outer circumferential surface of the first guide recess 62a formed at the first housing 62 when the second housing 5 61 is inserted into the first housing 62. When the key is fixed at the second guide recess 61a and is also inserted into the first guide recess 62a, the second housing 61 can be moved along the first guide recess 62a of the first housing 62 by the key 63 at the movement of 10 the second housing 61.

*SUB
AU* ~~The number of the keys 63 installed at the second guide recess 61a and inserted into the first guide recess 62a is the same as the second guide recesses 61a and the first guide recesses 62a respectively formed at 15 the second housing 61 and the first housing 62. When the key 63 is installed at the second guide recess 61a and the first guide recess 62a, the first housing 62 is fixed at the case 40 by the push cover 66, thus finishing the installation of the fan apparatus of the 20 dual structure. Here, a hole 62b formed at the first housing 62 fixed at the case 40 is used as an inlet of grease, and it is sealed with the plug 67 when the filling of the grease is finished.~~

By installing the bearing housing of the dual structure at one place of the case 40 of the fan apparatus as described above, when the length of the fan 25 (not shown) or shaft 30 installed inside the case 40 is

varied according to a change in temperature and a thermal stress is generated in the axial direction of the shaft 30, the second housing 61 can be moved along the inner side of the first housing 62 according to a 5 change in the length of the shaft 30 for thereby absorbing the thermal stress generated in the axial direction of the shaft 30.

In this way, it is possible to prevent the breakage of the bearing housing due to the thermal 10 stress generated in the axial direction of the fan apparatus according to the change in temperature of the fan apparatus mounted inside the chamber that frequently changes a high temperature or low temperature state in order to test semiconductor parts in the handler.

15 As described above, the present invention provides an effect of preventing the breakage of the bearing housing due to the thermal stress generated in the axial direction of the fan apparatus according to the change in temperature of the fan apparatus mounted inside the 20 chamber that frequently changes a high temperature or low temperature state in order to test semiconductor parts in the handler.